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Form PTO-1390 (Rev. 10-97)	U.S. Department of Com	merce Patent and Trademark Office	ATTORNEY'S DOCKET NO.
TRANS	17762-304 (f295100)		
	US APPLICATION NO. (If		
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INTERNATIONA	L APPLICATION NO.	INTERNATIONAL FILING DATE	PRIORITY DATE CLAIMED
	CT/AU99/00751	10 September 1999	11 September 1998
TITLE OF THE I	NVENTION		L
	COUNTER MAT		·
APPLICANT(S) F	OR DO/EO/US		
	OBERT CARKEEK		
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3. This	express request to begin nati	ional examination procedures (35	5 U.S.C. 371 (f)) at any
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	S.C. 371(b) and PCT Article oper Demand for Internation	s 22 and 39(1). al Preliminary examination was 1	made hy the 19th
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priority date (37 CFR 1.492(f)).

Rec'd PCT/PTO 0.1 MAR 2000 A translation of the annexes to the International Preliminary Examination Report under PCT Article 36 (35 U.S.C. 371(c)(5). Items 11. to 16. below concern document(s) or information included: An Information Disclosure Statement under 37 CFR 1.97 and 1.98. An assignment document for recording. A separate cover sheet in compliance with 37 CFR 3.28 and 3.31 is included. 13. A FIRST preliminary amendment. A SECOND or SUBSEQUENT preliminary amendment. A substitute specification. 14. A change of power of attorney and/or address letter. 15. 16. Other items or information: Return Postcard 2 Verified Statements 17. The following fees are submitted: CALCULATIONS (PTO USE ONLY) **BASIC NATIONAL FEE (37 CFR 1.492 (a) (1)-(5)** Search Report has been prepared by the EPO or JPO.....\$840.00 International preliminary examination fee paid to USPTO No international preliminary examination fee paid to USPTO (37 CFR 1.482) but international search fee (37 CFR 1.445(a)(2)) paid to USPTO.....\$760.00 Neither international preliminary examination fee (37 CFR 1.482) nor international search fee (37 CFR 1.445(a)(2)) paid to USPTO......\$970.00 International preliminary examination fee paid to USPTO (37 CFR 1.482) and all claims satisfied provisions of PCT Article 33(2)-(4).....\$96.00 **ENTER APPROPRIATE BASIC FEE AMOUNT =** \$970.00 Surcharge of \$130.00 for furnishing the oath or declaration later than 20 30 months from the earliest claimed priority \$-0date (37 CFR 1.492(e)) **CLAIMS** NUMBER NUMBER RATE **FILED EXTRA** Total claims 19 - 20 = X \$18.00 \$-0-Independent claims 2 - 3 = X \$78.00 **\$-0-**Multiple Dependent Claim(s) (If applicable) X \$260.00 **S-0-**TOTAL OF ABOVE CALCULATIONS = \$970.00 Reduction of 1/2 for filing by small entity, if applicable. Verified \$485.00 Small Entity Statement must also be filed (Note 37 CFR 1.9, 1.27, 1.28)SUBTOTAL = \$485.00 Processing fee of \$130.00 for furnishing the English translation \$-0later than 20 30 months from the earliest claimed

TOTAL NATIONAL FEE =

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CERTIFICATE OF EXPRESS MAIL

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Alan Kamrath
Oppenheimer, Wolff & Donnelly
3300 Plaza VII
45 South Seventh Street
Minneapolis, MN 55402
ETATS-UNIS D'AMERIQUE

Applicant's or agent's file reference 17762-304 (f295100)	International Application No. PCT/AU99/00751	€ :
Title of Invention: TABLE OR COUNTER MAT	Applicant: STEPHEN CARKEEK	ROBERT

EXPRESS MAIL Mailing Label Number:

EM217202585US

Date of Deposit:

March 1, 2000

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Preliminary Amendment

₹ 2 Verified Statements Claiming Small Entity Status

Declaration & Power of Attorney

By:

Alan Kamrath

OPPENHEIMER WOLFF & DONNELLY LLP

45 South Seventh Street, Suite 3400 Minneapolis, Minnesota 55402

Telephone: (612) 607-7539

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IN THE UNITED STATES DESIGNATE DESI

APPLICANT

Stephen Robert Carkeek

APPLN. NO.

PCT/AU99/00751

INTERNATIONAL

FILING DATE

10 September 1999

TITLE

Table or Counter Mat

FILE

17762-304 (f295100)

BOX PCT

Assistant Commissioner of Patents Washington, D.C. 20231

PRELIMINARY AMENDMENT

Dear Sir:

Please amend the above application as follows:

IN THE CLAIMS

Claim 5, line 1, cancel "any one of".

Respectfully submitted,

Stephen Robert Carkeek

Dated: March 1, 2000

Alan Kamrath, Reg. No. 28,227

Oppenheimer Wolff & Donnelly LLP

3300 Plaza VII

45 South Seventh Street Minneapolis, MN 55402

Telephone: (612) 607-7539 Facsimile: (612) 607-7100

North.

TABLE OR COUNTER MAT

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Technical Field

This invention relates to a table or counter mat that lies flat and is readily laundered.

The invention is particularly related to a device to protect and provide a functional non-slip absorbent and message communication covering for hospitality bar tops although the invention is not limited to such use

Background Art

The product used by the hospitality industry, including hotels, clubs and restaurants for absorbing spilt liquids on bar tops is generally in the form of strips of cotton towelling.

Problems experienced by hotel operators with the towelling product is that it slips on the work surface. It also wrinkles, bunches up in an unsightly appearance and it presents an unstable surface where glasses may topple over, spilling the contents. Towelling tends to lose colour and shrink in the washing process, further detracting from its appearance and presentation of the bar.

In addition, when the towelling product carries a printed brand message, there is a loss of colour, shrinkage and creasing which greatly detracts from the brand image and diminishes the investment value for the brand owner.

It is also known to have floor mats which may have a rubber backing and a top tufted pile of some 2 or more centimetres or alternatively a plurality of upwardly extending rubber fingers. However, such articles are used as floor mats with the upper layer having a physical mode of operation of brushing dirt or mud or the like from soles of shoes and allowing the residue dirt to fall within the spaces between the fingers or tufts of carpet. In essence such a structure is like a form of an upturned brush and is not liquid absorbent or providing a stable surface. Such an article is therefore not practical or useable as table or counter mats.

DISCLOSURE OF INVENTION

It is an object of the invention to provide a table or counter mat that overcomes one or more of the disadvantages of the prior art.

In accordance with the invention there is provided a table or counter mat having a composite sheet structure comprising a non-slip backing layer; a top liquid absorbent textile surface for resting cups mugs or glasses; and an intermediate stabilisation layer joining the backing layer to the textile surface wherein the resultant mat is absorbent and readily able to be laundered. The non-slip backing layer can be formed from rubber such as a nitrile rubber of less than 2 mm thick with a density of about 1000 grams per square metre. The intermediate stabilisation layer can comprise a heat curable material non-woven polyester curable at temperatures greater than 100°C and preferably at about 170°C and wherein the mat is able to be laundered in hot water.

The textile surface of the table or counter mat can include a textile marking providing a print or advertising message viewable from above. This can be formed by a sublimation textile printing process as will be further detailed hereinafter. Preferably the sublimation printing occurs at greater than 100°C and preferably greater than 170°C such that the mat is able to be laundered in hot water.

The top liquid absorbent textile surface can be formed from a polyester surface with a pile height substantially in the range of 3 to 7 millimetres. Another embodiment has the top liquid absorbent textile surface formed from a tufted nylon cut pile surface with a pile height substantially in the range of 5 to 10 millimetres. However this textile surface receives its colour marking by an acid dye process.

The invention also provides a method of forming a table or counter mat including the steps of forming a nittile rubber sheet material as a backing layer; forming an intermediate

layer of non-woven polyester fabric, forming a textile surface layer to form an upper layer; aligning all three layers and compressing the layed up materials by a heated platen for a selected time duration, pressure and temperature settings to cure and bond the nitrile rubber backing to the intermediate layer and upper textile layer; wherein the resultant table or counter mat lays flat and is able to stably support a glass or other similar liquid vessel with the table or counter mat liquid absorbent to absorb any spilled liquid.

The step of the curing and bonding of the nitrile rubber backing to the intermediate layer and upper textile layer occurs preferably at greater than 100°C and preferably greater than 170°C such that the mat is able to be laundered in hot water.

The step of providing a sublimation printing process can be by using a screen printed or digital image print paper which carries the required design and placing on the upper textile layer surface of the bar runner blank with print face down and activating a heat platen to press the screen print or digital image print paper to the textile surface under a selected heat, pressure and time duration. Preferably both the curing and bonding of the nitrile rubber 15 backing to the intermediate layer and upper textile layer occurs at greater than 100°C and preferably greater than 170°C and the sublimation printing occurs at greater than 100°C and preferably greater than 170°C such that the mat is able to be laundered in hot water.

BRIEF DESCRIPTION OF THE DRAWINGS

In order that the invention is more readily understood, a particular embodiment thereof 20 will now be described by way of example only with reference to the accompanying drawings wherein:

Figure I is a perspective view of a table or counter mat according to a first embodiment of the invention.

Figure 2 is a diagrammatic exploded constructional view of the table or counter mat of Figure 1.

BEST MODE FOR CARRYING OUT THE INVENTION

Referring to Figure 1, it can be seen that the table or counter mat of the invention can be a non-slip, loose lay bar runner comprising a rectangular strip of nitrile rubber backing, heat cuted and moulded to a tufted cut pile textile fabric dyed to a plain colour or a printed design

Referring to Figure 2, it can be seen that the invention comprises three construction layers which are heat pressed and moulded together to form a homogeneous product for dimensional stability and to withstand a frequent laundry process

The top layer 1 is a textile surface which in one embodiment is a tufted synthetic yarn cut pile surface with a pile height of 6 mm, and pile weight of 620 grams per square meter, cut to a size blank required, generally 250 x 900 mm, but not limited to this size

The intermediate layer 2 is a spun bonded polyester non-woven primary fabric layer

15 110 grams per square meter, providing added stability and pile carrier.

The backing layer 3 is a nitrile tubber compound backing material 1 mm thickness, 1000 grams per square meter.

The textile surface 1 can be marked such as by sublimation printing so as to provide a message or logo viewable from the top surface 4 of the textile surface 1. Cut pile surface 20 dyed to plain colours as required, or printed designs by heat transfer textile primary process.

Raw Material Contents

Looking at the composition in more detail the backing layer comprises F2224 - nitrile rubber compound applied as the product back support with a 1 mm thickness of density 1000 grams per square metre. It is composed of mineral filler with carbon black reinforcing. Zinc

oxide and stearic acid activation together with ester plasticisation are used as understood in the field. Phenolic derived antidegradants are used. Also organic accelerators in combination with sulphur allow for conventional curing. Miscellaneous additives including resins and activators can be included

The nitrile rubber backing provides a non-slip surface. The thickness of the backing aids the stability while still allowing ready laundering.

The primary supporting intermediate layer comprises 100% Polyester thermally bonded non-woven fabric with a weight density of 110 gram per m² and tensile strength of 190 Newtons per 5 cm providing maximum elongation of 130% and tear strength of 140N.

10 Particular advantageous characteristics are dimensionally stable, high thermal stability, reduced flammability and ensures the product always lays flat

With the top textile surface there is a choice of:

- a) Polyester fibre needlefelt, polyester scrim supported, high density heavy duty needled 500 grams per metre², heat set, and laser cut to required size. This product is the preferred textile surface for brand message printing, offering print clarity and colour fastness to LS.O., British and Australian standards.
 - b) Tufted polyester cut pile surface with a pile height of 5-6 mm, pile weight of 600-620 grams per metre², knife cut to required size. This surface is suitable for brand message printing, colour fast to I.S.O, British and Australian standards.
- 20 c) Tufted nylon cut pile surface, with a pile height of 5-6 mm, pile weight of 600 grams per metre², which can be knife cut to required size. This surface is suitable for acid dye for solid plain colours, which are colour fast to 1 S O, British and Australian standards.

Manufacturing Process

Selected textile surface is laser cut in the case of needlefelt material, or knife cut in case of tufted polyester or nylon surface material to the required blank shape and size, generally 250 x 900 mm, but not limited to this size. The blanks are stored on a holding table behind the rubber process line for the operator to lay up.

Uncured nitrile rubber is cut into required length strips from a continuous roll as received from the rubber supplier. The nitrile rubber strips are laid in parallel across the width of a TeflonTM continuous carrier belt on the rubber process line. The selected textile blank and the primary support layer are laid in position onto the uncured nitrile rubber to allow for a minimum of a 2 cm border of the rubber to be visible on either side of the textile blank. Product identification labels are positioned beneath the rubber on the TeflonTM belt to be cured to the back of each product.

The layed up batch of uncured nitrile rubber and textile blanks are advanced on the belt into the heat zone of the press over a heated platen. A press head is activated to compress the layed up materials to the heated platen for a selected time duration, pressure and temperature settings to cure and bond the nitrile rubber backing to the primary carrier and textile top. Settings applied to cure and bond a 1 mm thick nitrile rubber compound to the textile material are 170° for three minutes at 75 pounds per square inch. Following the selected time duration the press head raises, and releases the cured materials, for the belt drive to advance clear of the heated platen area, drawing in the following uncured layed up materials for the cure process to recur. This process is repeated continuously for each layed up batch of materials.

Once the materials are clear of the heat press they are cooled, taken from the carrier belt and stacked to be edge trimmed by a guillotine operator. Following the trim process the

bar runner product in its finished blank form is passed to a textile sublimation printer where the end finish requires a printed design on the product. In the case of a plain dyed colour finish, the product is passed to the dye house to be vat dyed.

Sublimation Print Process

A computer generated design is output with film colour separations, to be exposed on screens, which in turn are used to screen print sublimation dyes of the design onto transfer print papers for volume repeat prints. Short run and strike off print designs are output from the design computer to a digital image printer employing sublimation dyes for exact image transfer

The finished nitrile rubber blank table or counter mat are placed on the bed of the sublimation print machine, a screen printed or digital image print paper which carries the required design, is placed on the textile surface of the table or counter mat blank, dye face down. A heat platen is activated pressing the print paper to the textile surface under a selected heat, pressure and time duration. This process sublimates the dye turning it into a gas which is transferred into the textile fibre, resulting in a mirror image of the screen-print design on to the textile surface of the table or counter mat

On release from the press, the spent print paper is removed, leaving the finished design to be cooled and stored for packing and dispatch

The above descriptions are of preferred embodiments of the invention and are priovided as illustration and not limitation of the invention. Clearly persons skilled in the art would understand variations of the described invention without any inventive step and these are included within the scope of the invention as defined in the claims.

CLAIMS

- 1. A table or counter mat having a composite sheet structure comprising a non-slip backing layer; a top liquid absorbent textile surface for resting cups, mugs or glasses; and an intermediate stabilisation layer joining the backing layer to the textile surface wherein the resultant mat is absorbent and readily able to be laundered
- A table or counter mat according to claim I wherein the non-slip backing layer is formed from rubber.
- 3 A table or counter mat according to claim 2 wherein the non-slip backing layer is formed from a nitrile rubber
- 10 4. A table or counter mat according to claim 3 wherein the nitrile rubber is in the range of less than 2 mm thick with a density of about 1000 grams per square metre.
 - 5. A table or counter mat according to any one of claim 3 wherein the intermediate stabilisation layer comprises a heat curable material curable at temperatures greater than 100°C and preferably at about 170°C such that the mat is able to be laundered in hot water.
- 15 6. A table or counter mat according to claim 5 wherein the intermediate layer is formed from a non-woven polyester
 - 7. A table or counter mat according to claim 6 wherein the non-woven polyester has a density of about 450 to 650 grams per square metre.
- 8. A table or counter mat according to claim 5 wherein the textile surface includes a textile marking providing a colouring or a print or advertising message viewable from above.
 - 9. A table or counter mat according to claim 8 wherein the textile marking is formed by a sublimation textile printing process

- 10. A table or counter mat according to claim 9 wherein the sublimation printing occurs at greater than 100°C and preferably greater than 170°C such that the mat is able to be laundered in hot water.
- 11. A table or counter mat according to claim 10 wherein the top liquid absorbent textile surface is formed from a polyester surface with a pile height substantially in the range of 3 to 7 millimetres...
 - 12. A table or counter mat according to claim 8 wherein the top liquid absorbent textile surface is formed from a tufted nylon cut pile surface with a pile height substantially in the range of 5 to 10 millimetres.
- 10 13. A table or counter mat according to claim 12 wherein the textile surface has a density of about 600 grams per square metre.
 - 14. A table or counter mat according to claim 13 wherein the textile marking is formed by an acid dye process.
- 15. A table or counter mat according to claim 14 wherein the dye process occurs such that15 the mat is able to be laundered in hot water
 - 16. A method of forming a table or counter mat including the steps of:
 - a) forming a nitrile rubber sheet material as a backing layer;
 - b) forming an intermediate layer of non-woven polyester fabric;
 - c) forming a textile surface layer to form an upper layer;
- 20 d) aligning all three layers and compressing the layed up materials by a heated platen for a selected time duration, pressure and temperature settings to cure and bond the nitrile rubber backing to the intermediate layer and upper textile layer.

wherein the resultant table or counter mat lays flat and is able to support stably a glass or other similar liquid vessel with the table or counter mat liquid absorbent to absorb any spilled liquid.

- 17. A method of forming a table or counter mat according to claim 16 wherein the curing and bonding of the nitrile rubber backing to the intermediate layer and upper textile layer occurs at greater than 100°C and preferably greater than 170°C such that the mat is able to be laundered in hot water.
- 18. A method of forming a table or counter mat according to claim 16 including the step of providing a sublimation printing process by using a screen printed or digital image print paper which carries the required design and placing on the upper textile layer surface of the bar runner blank with print face down and activating a heat platen to press the screen print or digital image print paper to the textile surface under a selected heat, pressure and time duration.
- A method of forming a table or counter mat according to claim 18 wherein the curing and bonding of the nitrile rubber backing to the intermediate layer and upper textile layer occurs at greater than 100°C and preferably greater than 170°C and the sublimation printing occurs at greater than 100°C and preferably greater than 170°C such that the mat is able to be laundered in hot water.

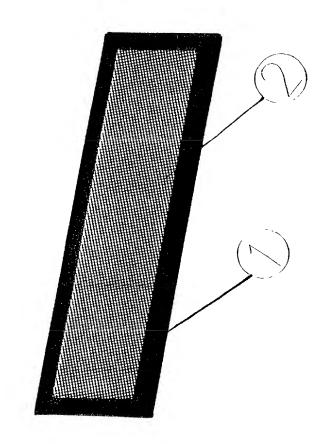
ABSTRACT

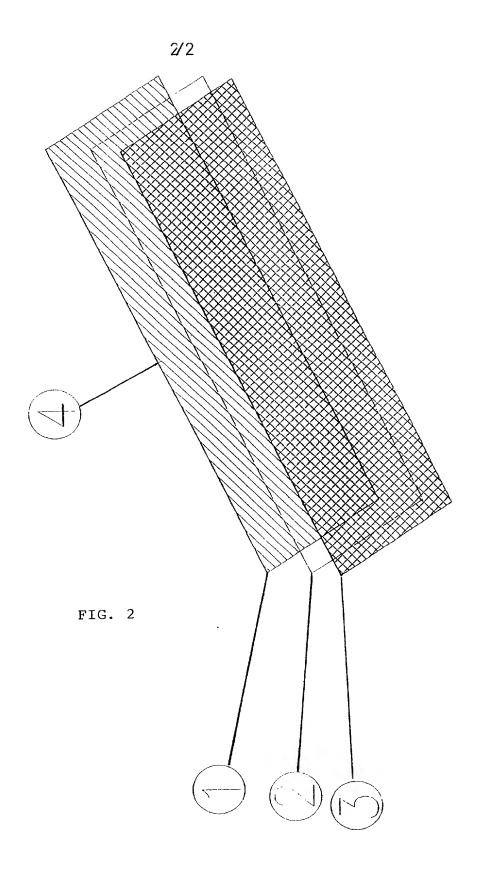
A table or counter mat having a composite sheet structure comprising a non-slip backing layer 3; a top liquid absorbent textile surface 1 for resting cups, mugs or glasses; and an intermediate stabilisation layer 2 joining the backing layer 3 to the textile surface 1 wherein the resultant mat is absorbent and readily able to be laundered. The invention also provides a method of forming the table or counter mat by curing and bonding of the nitrile rubber backing layer 3 to the intermediate layer 2 and upper polyester textile layer 1 at greater than 100°C and preferably greater than 170°C and a sublimation printing 4 for printing on the textile layer 1 occurs at greater than 100°C and preferably greater than 170°C such that the mat is able to be laundered in hot water.

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FIG. 1

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UTILITY PATENT OR DESIGN DECLARATION AND POWER OF ATTORNEY (Sole or Joint)

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Applicant or	Patentee:	Stephen R	obert Car	keek	Attorney's
Serial or Pate	ent No.:				Docket No.:
Filed or Issue For: Ta	able or	Counter M	at		
				ATION) CLAIMIN	G SMALL ENTITY
	STA	ATUS (37 CFR 1	.9 (f) and 1.27 (c)) — SMALL BUS	INESS CONCERN
[XX the	official of the	small business of small business of	concern empower	red to act on behalf	of the concern identified below:
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121.3-18, and United States persons. For persons fiscal year of the fiscal yhas the power than t	reproduced Code, in that purposes of the the concern of year, and (2) r to control to	in 37 CFR 1.9 (d t the number of his statement, (1) f the persons emp concerns are affi he other, or a th	l), for purposes of employees of the the number of en ployed on a full-ti liates of each other party or par	of paying reduced fe e concern, including inployees of the busing me, part-time or tem her when either, dire ties controls or has	those of its affiliates, does not exceed 500 esses concern is the average over the previous porary basis during each of the pay periods ctly or indirectly, one concern controls or the power to control both.
I hereby decla	are that rights	a the invention	entitled TAB	LE OR COUNTI	nain with the small business concern iden-
inied above					by inventor(s)
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having rights	to the inventi	on is listed below	r* and no rights t concern under 31	o the invention are h	e, each individual, concern or organization eld by any person, other than the inventor, any concern which would not qualify as a r 37 CFR 1.9 (e).
r ì	*NOTE: Sepa	rate verified stat to the invention	ements are requi averring to thei	red from each name r status as small enti	d person, concern or organization ties. (37 CFR 1.27)
NAMES		Robert Car			
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Applicant or Patentee:	Stepher	Robert Car	keek		Attorney's
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		ERIFIED STATEMENT STATUS (37 CFR 1.	(DECLARATION)		
fees under Section 41	entor, I hereby de (a) and (b) of Tit COUNTER M	e 35, United States	an independent inv Code, to the Patent	entor as and Trac	defined in 37 CFR 1.9(c) for purposes of paying reduced demark Office with regard to the invention, entitled
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